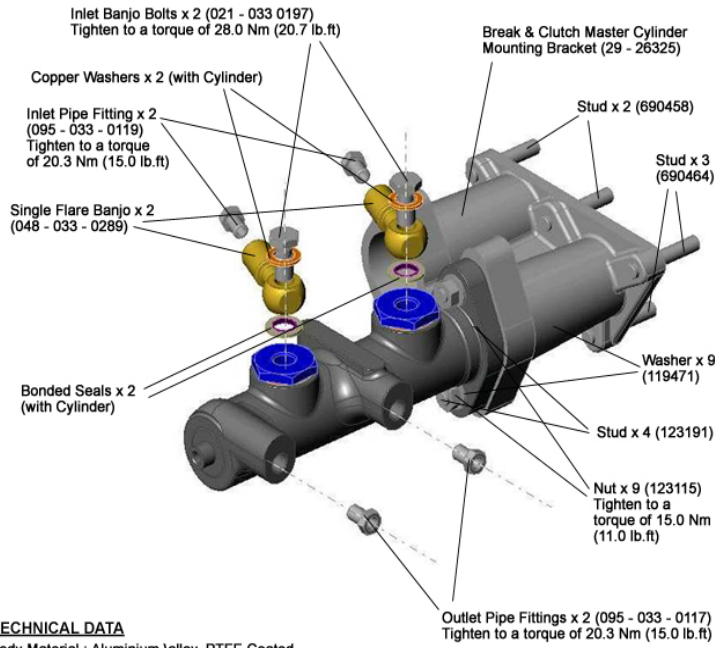




Fitting Instructions for 33-26323

1. Prior to starting work on replacing the Brake Master Cylinder remove the underbody shield and clean the area around cylinder and associated pipework.
2. Remove the existing cylinder and discard, taking care to dispose of old brake fluid in the appropriate manner.
3. Inspect the condition of the reservoir feed pipes and renew if they appear not to be suitable for further service.
4. Remove the outlet pipes back as far as the first existing recognised union.
5. Fit the new cylinder as per the drawing noting the feed pipes banjo may be orientated to ease installation.
6. New outlet pipes will need to be made using appropriate approved brake tubing and associated fittings. It is important to take the new pipes to an existing joint or junction. (Take care to route the pipework under the cylinder keeping all beds free of kinks.)
7. Refill the reservoirs and bleed the brakes in the normal manner
8. Pressurise the system by applying steady load to the brake pedal for 60 + seconds then check for leaks at all new joints.
9. Refit the underbody shield checking for clearance to the new pipework.



Parts in Brake master cylinder kit

- 048-033-0102 x 1
- 095-033-0117 x 2
- 119471 x 9
- 123115 x 9
- 123191 x 4
- 29-26325 x 1
- 690458 x 2
- 690464 x 3

All other parts are available on request

TECHNICAL DATA

Body Material : Aluminium alloy, PTFE Coated
 Hydraulic Threads: Inlets - 7/16" x 24 UNF
 Outlets - 3/8" x 24 UNF

Model	Title	Date	11/10/01
DB 5/6	33-26323 Brake master cylinder kit	Issue	
		Op No	
		Engineer	D.Lovett